

Manufactured by  
Prodotto daKilton S.r.l. - Via Sardegna, 64  
20072 Fizzonasco di Pieve Emanuele (MI) - Italy  
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
<b>012.42600ZN</b>	<b>L.19/00249/70 C</b>		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	<b>4,2X16</b>		<b>ZINCATO BIANCO Cr.3</b>

**DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE**

Characteristics	Specifications		Result	OK	Rej
	min.	max			
HEAD DIAMETER	7,74	8,10	7,74-8,01	10	0
HEAD THICKNESS	2,50 REF		2,61-2,70	10	0
HEAD ANGLE	80°	82°	80°-82°	10	0
RADIUS UNDER HEAD	R 1,60		0,20-0,30	10	0
RECESS DIAMETER	4,90		4,76-4,90	10	0
RECESS DEPTH #2	2,11	2,62	2,33-2,48	10	0
FIRST FULL THREAD UNDER HEAD	1,40 MAX		1,33-1,38	10	0
MAJOR DIAMETER	4,04	4,22	4,15-4,21	10	0
MINOR DIAMETER	3,10		2,98-3,02	10	0
PITCH	1,40		1,40-1,42	10	0
THREAD ANGLE	60°		58°-60°	10	0
POINT ANGLE	40°	50°	46°-48°	10	0
THREAD LENGHT	FULL THREAD		OK	10	0
TOTAL LENGHT	58,50	61,50	58,75-59,25	10	0
TORSION	46 KGF-CM MIN.		56-58	10	0
COATING THICKNESS	ZINC PLATED		OK	10	0
VISUAL	TYPE C		OK	10	0

**ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS**

COLATA N°WW60	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	21	78	12	5	3	4	3	5	1	35	2

**GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO**

SPESSORE $\mu$ RICHIESTO	3/5 $\mu$	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
-----------------------------	-----------	----------------------------------	----------	--------------------	----------

**ADDITIONAL NOTES - NOTE AGGIUNTIVE**

<b>DIA</b>
<b>(mm)</b>
<b>5,50</b>